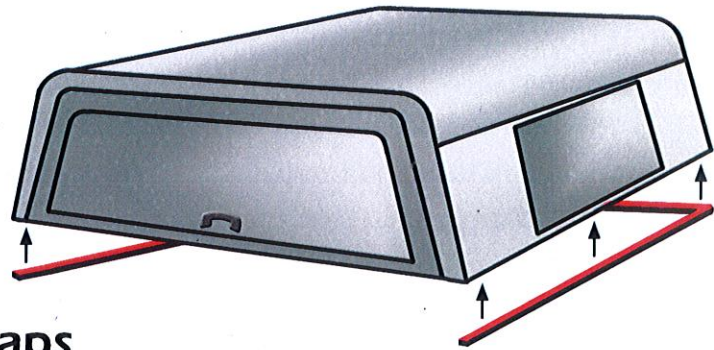




PREMIUM CAP SEAL™

Long-Lasting Automotive Grade EPDM Rubber

23 ft



Unlike foam seals, our seals do not need to be replaced every time your cap is removed.

- Fills small to medium bed rail gaps
- Best protection from the elements
- Maximum vibration absorption
- Preferred by professional installers over foam seals

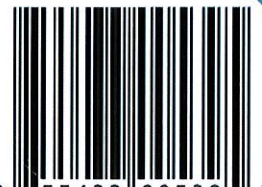


2" width x .200" height x 23' length • 50 mm x 5.08 mm x 7 m



Manufactured by Extruded Solutions, Inc., Carol Stream, IL
ExtrudedSolutions.com

PXL23



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Premium Cap Seal™ installation instructions:

Install when temperature is above 40°F (5°C) for highest initial adhesion. For easiest application place cap upside down on the ground.

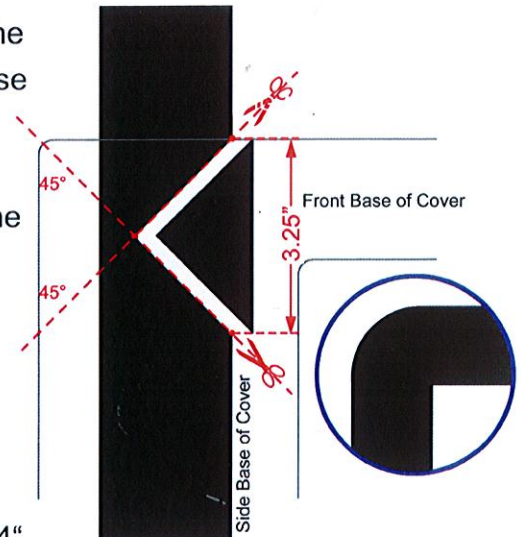
Note: If seal is not one continuous length, you will be joining the sections together to create a seamless fit. For new caps, seal can be applied along the side of the existing seal, space permitting.

Instructions:

Step 1: Clean underside of the cap's base rail thoroughly. Clean the truck's side bed rails and front bulkhead rail. Let dry completely. Use included alcohol pads to prep the tape application area.

Step 2: Use the enclosed butyl tape to fill in the seams between the two side bed rails and the front bulkhead rail. If truck has bed rail guards, apply butyl tape along the edge of bed rail guards and gradually taper down to the side bed rails or front bulkhead rail.

Step 3: With the cap upside down begin adhering seal to the left rear (the cap's right rear) positioning seal near the outside edge. When rounding the corners cut a 3 1/4" width "V" shape leaving 1/4" of seal intact (Fig A). First cut should align 45° with the outside corner of cap.



Step 4: Continue around corner and adhere seal to cap's front base, positioning seal on cap so that it aligns with the center of truck's front bulkhead rail. Round opposite corner and continue to rear.

Note: It might be necessary to slightly round both corners, at rear of truck, as well.

Step 5: Press **Premium Cap Seal™** firmly to secure entire adhesive bond.

Cap is ready for mounting.

Optional: For the front bulkhead rail, seal can be cut in half to custom fit truck's with smaller width front rails. The two cut seals can also be doubled up to a thickness of .400" to fill large gaps at the front bulkhead rail. The two seals will need to compress at least 1/16" (to .337") to be effective.

Note: If a gap larger than .337 up to .487 exists, at the front bulkhead rail, use ESI's part FRS5.5 (Front Rail Seal™ 5 1/2ft) by itself. For gaps between .487 and .824 adhere Front Rail Seal™ to the truck's front bulkhead rail along with enclosed seal adhered to the cap's front base.

